





Mitsubishi Electric Europe B.V. Factory Automation

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Realizing central monitoring, speed up system startup, improve predictive maintenance and troubleshooting





TRENDS IN AUTOMATION 2021

Advances in technology are changing the way nearly every industry operates. As manufacturers look to stay competitive in the marketplace, they are constantly searching for the latest and greatest inventions, strategies, and systems. As you research what's next for your facility, you might want to consider the following trends that we think are influencing manufacturing.

// Industrial Internet of Things (IIoT)

// Accessible information on all levels (Information and operations technology)

// Cloud solutions

// (Cyber) security

// Predictive and preventive maintenance

- // Better troubleshooting and diagnostics
- // Mobile solutions

// Plug & Play

// ...

Another interesting piece of the IIoT story right now are motor drives, (Variable frequency drives VFD). VFD's control electric motors which, despite being a relatively simple piece of technology, are amongst the most critical pieces of equipment in any factory ... without them, nothing moves.

More users are now placing sensors and measurement devices in and around industrial motors to allow monitoring of status information for predictive and preventive maintenance. This points to a future where advanced software algorithms can predict motor failure before it happens.







ACCESSIBLE INFORMATION ON ALL LEVELS

Does the production stops if your MES system fails, or does it stops when your drive system (inverter, servo, robot) fails?

// What is the status of the drive system?// What is the status of the mechanics?

// Additional sensors for analysis:

- Barings
- Misalignment
- Imbalance
- Cavitation
- Lack of lubricant
- Temperature
- ...









ERP





AGENDA

// What are GOT Drive Solutions?

// GOT2000 Human Machine Interface

// GOT Drive Inverter

// GOT Drive Servo

// GOT Drive Robot





WHAT ARE GOT DRIVE SOLUTIONS?

The GOT2000 series provide solutions to meet various types of application requirements. Integrating the functionality of HMI panels and drive control systems creates many useful functionalities. GOT Drive enhanced functionality is designed to eliminate need for additional hardware, software and suits customer's applications to realize central monitoring, speed up system startup, improve predictive maintenance and troubleshooting.

GOT2000 provides advanced functionality and improves connectivity with Mitsubishi Electric drive systems. Challenges that cannot be resolved just with inverter, servo or robot can now be resolved with GOT2000 and GOT drive functions.

GOT Drive Solutions for:

// Inverters

// Servo systems

// Industrial Robots







GOT2000 HUMAN MACHINE INTERFACE

// Large variety of choice

- Standard
- Simple
- Wide Screen
- Rugged
- Open Frame
- Hand Held
- Soft GOT
- // Screen size from 3,8" till 15"

// Communication Serial, Ethernet, CC-Link IE (TSN), Bus

// Many solutions as standard available

Catalog GOT2000







GT SOFTGOT2000

Turn your personal computer or panel computer into GOT2000

- // GT SoftGOT2000 is the HMI software that runs on personal computers and panel computers. It can be used to monitor and operate the information of industrial devices that are connected to a personal computer or a panel computer via a network.
- // Easy connection between a personal computer and industrial devices at the shop floor
- // Collectively monitoring programmable controllers of different manufacturers
- // Collectively monitor multiple lines from an office



Large displays on factory floor







GOT2000 SOLUTIONS

	GOT Smart Web-based Remote Solutions			
GOT Mobile function	iQ Monozukuri Process Remote Monitoring	SoftGOT GOT link function		
iQ Monozukuri ANDON	VNC server function	Remote personal computer operation function (Ethernet)		
	GOT Easy Drive Control (Inverter) Interactive Solutions	;		
Parameter settings (simple mode)	Operation command	Alarm display		
Parameter recipe (Backup / restoration)	Machine diagnosis (load characteristics measurement)	Document display		
Batch monitor	nonitor Inverter life diagnosis			
	GOT Easy Drive Control (Servo) Interactive Solutions			
Drive recorder function	System launcher (servo network) function	R motion monitor function / Q motion monitor function		
Servo amplifier graph function	Power monitor	Motion SFC monitor function		
Machine diagnosis function	Alarm display function	Motion program editor function		
Servo amplifier life diagnosis function	Servo amplifier monitor function	GOT Drive Plus (paid template screens)		
One-touch tuning function / Tuning function	Intelligent module monitor function			
	GOT Easy Drive Control (Robot) Interactive Solutions			
Interactive functions to support startup and maintenance	Backup / restore	Robot status monitoring function		
Logging & Graphs list	Recipe function	FA transparent		
	Sophisticated Programmable Controller Interactive Feature	s		
Sequence program monitor (SFC) function	FX list editor function & FX ladder monitor function	Log viewer function		
Sequence program monitor (Ladder)	Sequence program monitor (iQ-R ladder) function	COPYRIGHT © 2020 MITSUBISHI ELECTRIC EUROPE B.V. ALL RIGHTS RESERVED		





GOT2000 SOLUTIONS

	Maintenance, Troubleshooting and Diagnostics Features			
Backup / Restoration function	FA transparent function	Alarm function		
System launcher function	Device monitor function	Document display function		
CC-Link IE Field Network diagnostics	Network monitor function	GOT diagnostics function		
Compatible with environmental standards	Ethernet communication unit	Multimedia function		
Wireless LAN communication unit Sound output function		Video display / RGB display / Video output function		
	Security & Additional System Features			
Recipe function and display (record list)	Operator authentication function	Changing comments without using GT Designer3		
Writing resource data	Network drive	Regarding FDA 21 CFR Part 11 support		
Various security functions	urity functions Printing hard copies and reports			
Operation log function	Base screen size expansion	Gesture function		
	Data Handling Features			
MES interface function	File manager function	File transfer function		
	Interactive Features with Other Industrial Devices			
Multi-channel function / Device data transfer function	iQSS utility function	Standard screen samples, Function samples		
Interaction function with CNC's	e-F@ctory Starter Package (free of charge sample project)	Connection samples, iQSS related samples		





GOT Easy Drive Control (Inverter) Interactive Solutions



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.......





GOT DRIVE INVERTER

GOT Drive provides solutions to solve issues by enhancing connectivity between GOT2000 and inverters.

Previously

// Setup, adjustment, and diagnosis of drive controllers using tools on operation panels or personal computers
// Workload of setup, adjustment, and diagnosis was increased due to complicated system

With GOT Drive Inverter // Realizes some functions of FR Configurator2 (set up, adjust, and diagnosis) on the GOT

// Takes advantages of GOT features

- 1. Continuous controller monitoring
- 2. Wide expressions of display
- 3. Alarm notification function

// Increases efficiency in startup/adjustment work by intensive monitoring of inverters// Visualization, diagnosis, maintenance of equipment on one GOT





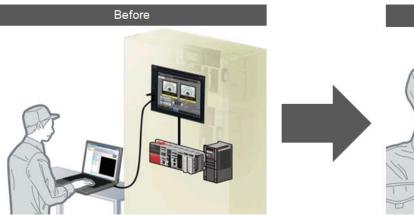




GOT DRIVE INVERTER BENEFITS

	Benefits for users	Benefits for OEM / SI
Design	Easy to add to existing equipment (no need to change ladder/sequence devices)	Workload in screen design is reduced by utilizing sample screens
Startup, adjustment		Efficiency in startup/adjustment work is increased by intensive monitoring
Operation	Visualization of operation status	
Maintenance	 No need for a laptop or PC Error check and troubleshooting without manuals Primary investigation at worksite Preventive/predictive maintenance of the whole system (not only the device) 	 Workload in customer support is reduced (Primary diagnosis by an end user, easy to get detailed diagnosis data) Added value of equipment is increased according to large benefits for end users (especially maintenance equipment)

Benefits mainly in maintenance system



It takes lots of time to setup every single piece of equipment

Large benefits not only in design/startup, but also in maintenance system



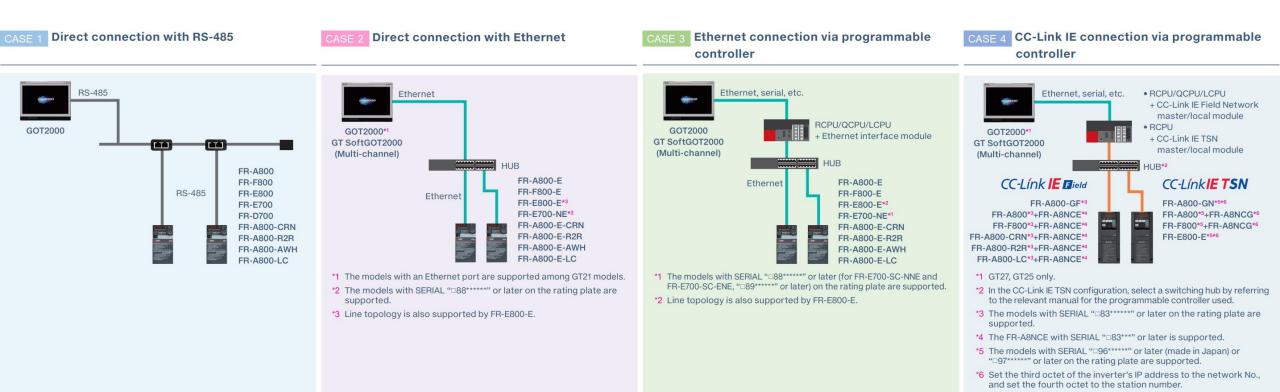
Startup, adjustment, maintenance, all work can be done by just one GOT!





GOT DRIVE INVERTER SYSTEM CONFIGURATIONS

Select the required connection type to match your system configuration. Multiple inverters can be monitored with one GOT by switching the target station number.





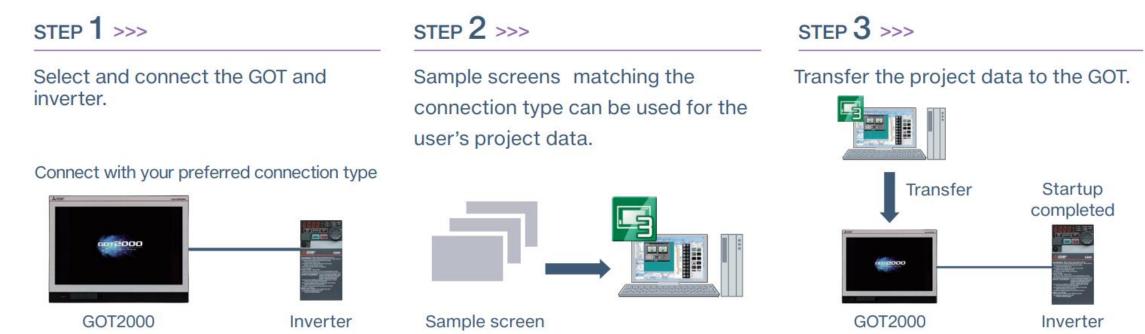


GOT DRIVE INVERTER STARTUP

Challenge We want to efficiently start up the system, but programming and settings are a hassle.

Three step simple startup

There are various sample screens that can be used with the GOT2000 for inverter parameter setting, batch monitoring, and machine diagnosis (load characteristics measurement), etc. Use the sample screens for easy system startup.







GOT DRIVE INVERTER FUNCTIONS

Reasons why drive control interactive solutions are chosen:

// Easy startup // Parameter settings // Parameter Recipe // FA Transparent // Batch Monitor // Operation Command // Machine Diagnosis // Inverter Life Diagnosis // Backup/Restoration // Alarm Display // Document Display // Sample Screen // Easy to Use Screen Design Software

Three step easy startup Easily adjust parameters with the GOT Back up/restore the pre-adjustment parameters with the GOT Debugging via GOT without opening the control panel Perform batch monitor of the inverter with the GOT Issue operation commands to the inverter from the GOT Detect system errors with the inverter, and display them on the GOT Replacement timing of inverter components can be displayed on the GOT Automatically back up the inverter parameters with the GOT Display details of the inverter alarms on the GOT Display the inverter manual on the GOT Support screen creation with sample screens Freely create monitor screens





GOT DRIVE INVERTER SAMPLE SCREENS

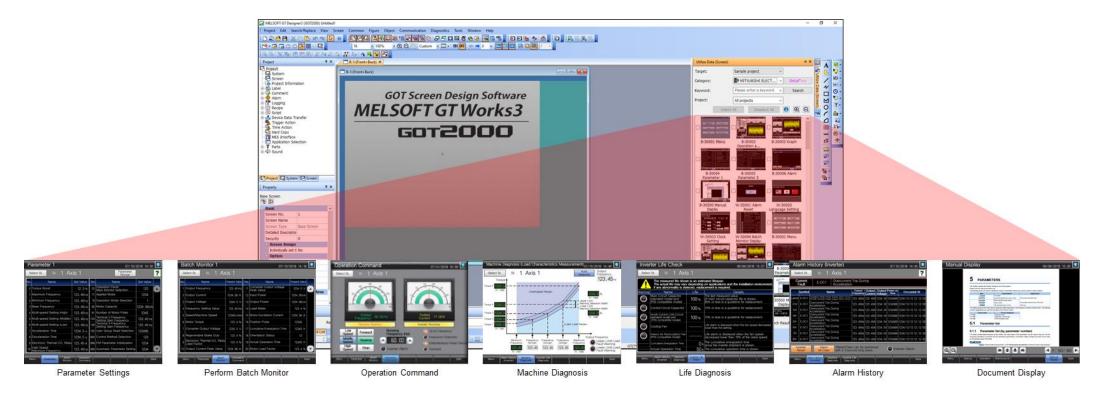
Batch Monitor

such as the output

frequency, output current,

and output voltage can be

monitored with the GOT.



Parameter Setting Use the GOT to adjust the inverter's parameters.

Parameter Recipe

The current inverter parameters can be backed up (saved) as a recipe file using the GOT.

Operation Command The inverter's current values The inverter operation

commands can be issued from the GOT.

Machine Diagnosis

The relation of output frequency and torque in the normal state can be saved in the inverter, and used to check the operations.

Life Diagnosis GOT can be used to monitor the operation status of the

timing.

Alarm Display All error codes and details of alarms occurring in the inverter's components and inverter can be confirmed confirm the replacement with the GOT.

Document Display

All manuals and relevant documents can be displayed on the GOT.





GOT DRIVE INVERTER PARAMETER SETTINGS

Challenge We want to set parameters without opening the control panel.

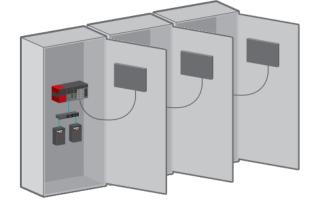
Easily set and monitor inverter parameters with the GOT

Use the GOT on the front of the control panel to adjust the inverter's simple mode parameters. The parameter names can be confirmed on a list, so the required parameters can be easily found and set.

// Back up (save) or restore (write) parameters as a recipe file when necessary

- // Parameters can be adjusted on the GOT, which eliminates the need of going to the control panel.
- // Parameter list helps you to find the parameter.

// Parameters can be written into multiple inverters from one GOT.



No need to open and close the cabinets Easily set the parameters with the GOT

Sele	ect St. St. 1 Ax	is 1		Parameter Recipe	
lo.	Name	Set Value	No.	Name	Set Value
0 To	orque Boost	12.3%	52	Operation Panel Main Monitor Selection	123
1 M	laximum Frequency	123.45Hz	71	Applied Motor	1234
2 M	linimum Frequency	123.45Hz	79	Operation Mode Selection	1
3 B	ase Frequency	123.45Hz	80	Motor Capacity	1234.56kW
4 M	lulti-speed Setting (High)	123.45Hz		Number of Motor Poles	2345
5 M	lulti-speed Setting (Middle)	123.45Hz	125	Terminal 2 Frequency Setting Gain Frequency	123.45 Hz
6 M	Iulti-speed Setting (Low)	123.45Hz	126	Terminal 4 Frequences	123.45 Hz
7 A	cceleration Time	1234.5 s	160	User Group Read Selection	123456
8 D	eceleration Time	1234.5 s	800	Control Method Selection	123
9 El	lectronic Thermal O/L Relay	123.45 A	998	PM Parameter Initialization	1234
18 H	ligh Speed Iaximum Frequency	123.45Hz	999	Automatic Parameter Setting	1234





GOT DRIVE INVERTER PARAMETER RECIPE

Challenge We want to return the parameters to the pre-adjustment values, but what were the values ...

Back up/restore the pre-adjustment parameters with the GOT

The current inverter parameters can be backed up (saved) as a recipe file using the GOT. To return the parameters to the pre-adjustment state while starting up and adjusting the inverter, just restore (write) the parameters that were previously backed up (saved).

// How to return parameters to pre-adjustment values?

- 1. Back up the current parameters as a recipe file before adjustment
- 2. Restore parameters that were previously backed up





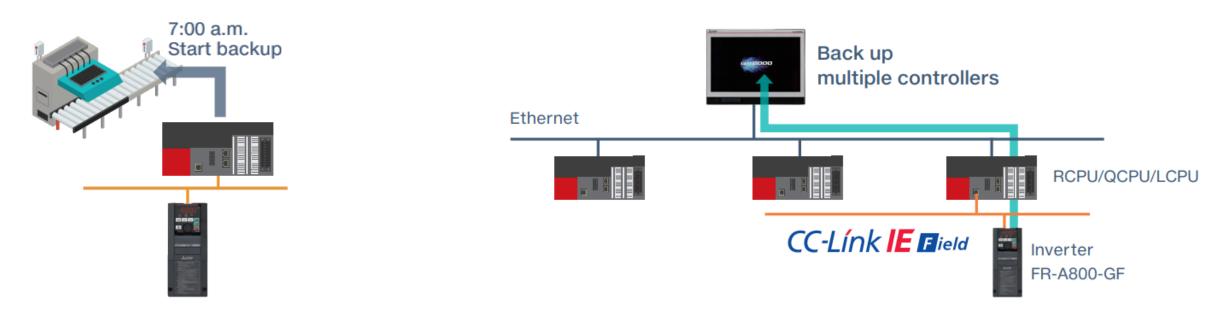


GOT DRIVE INVERTER PERIODICALLY BACKUP / RESTORATION

Challenge We want to periodically back up the inverter parameters.

Automatically back up the inverter parameters with the GOT

In addition to the parameters, sequence programs for the inverter can be backed up and restored to or from the GOT's SD memory card or USB memory. The inverter can be replaced and restored with just the GOT without a personal computer. You can specify a trigger device, a day of the week, and time for automatic backup. The function makes it easier to backup data at the end of the day, before the weekend, or before the holiday.







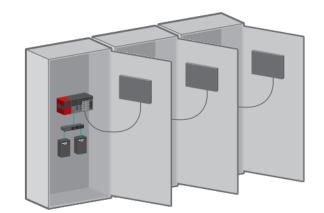
GOT DRIVE INVERTER BATCH MONITOR

Challenge We want to monitor the inverter status without opening the control panel.

Monitor multiple parameters of the inverter on the GOT

// The inverter's current values such as the output frequency, output current, and output voltage can be monitored with the GOT without preparing the personal computer or directly confirming the inverter.

// Multiple inverters can be monitored by changing the station number.



No need to open and close the cabinets Easily read the parameters from the GOT

Batch Monitor 1 07/10/2018 14:18						
Select St. St. 1 Axis 1						
lo. Name	Present Value	No.	Name	Present Value		
1 Output Frequency	123.45 Hz	11	Converter Output Voltage Peak Value	1234.5 V 🞑		
2 Output Current	1234.56 A	12	Input Power	1234.56 kW		
3 Output Voltage	1234.5 V	13	Output Power	1234.56 kW		
4 Frequency Setting Value	123.45 Hz	14	Load Meter	123.4 %		
5 Speed/Machine Speed	12345 r/min	15	Motor Excitation Current	1234.56 A		
6 Motor Torque	123.4 %	16	Position Pulse	12345		
7 Converter Output Voltage	1234.5 V	17	Cumulative Energization Time	12345 h		
8 Regenerative Brake Duty	123.4 %	18	Orientation Status	12		
9 Electronic Thermal O/L Relay Load Factor	123.4 %	19	Actual Operation Time	12345 h		
0 Output Current Peak Value	1234.56 A	20	Motor Load Factor	123.4 %		



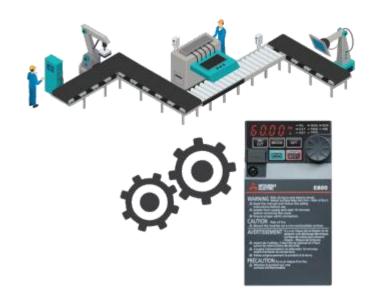


GOT DRIVE INVERTER OPERATION COMMAND

Challenge We want to easily test and start up the system while confirming the inverter's operation.

Issue operation commands to the inverter from the GOT

// The inverter operation commands can be issued from the GOT. Since the system operation can be confirmed while monitoring the inverter's output frequency and output current values, the startup work efficiency can be increased.







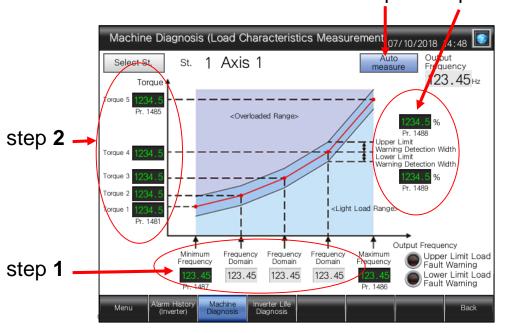


GOT DRIVE INVERTER MACHINE DIAGNOSIS

Challenge We want to detect clogged filters and clogged pipes. What is the cause of the system error ...

Detect system errors with the inverter, and display them on the GOT

- // The relation of output frequency and torque in the normal state can be saved in the inverter, and used to check whether the operation is taking place with a normal load. If the result is out of the normal range, an error or warning is output so that it is useful to detect system errors and perform maintenance work.
- step 1 Set/display the range of frequency to detect load characteristics error
- step 2 The inverter automatically measures the relation of the output frequency and torque in the normal state, and calculates the load characteristics reference value. The load characteristics reference value calculated in the above is displayed. To finely adjust this value, change the value manually.
- step **3** Set the upper and lower limit warning detection width (threshold value) against the load characteristics reference value. The initial value is 20%.





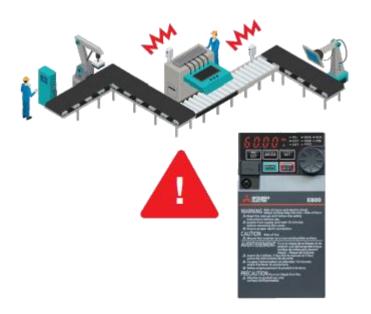


GOT DRIVE INVERTER LIFE DIAGNOSIS

Challenge We want to know the inverter replacement timing. The inverter has failed ...

Replacement timing of inverter components can be displayed on the GOT

// GOT can be used to monitor the operation status of the inverter's components (main circuit capacitor, control circuit capacitor, cooling fan, etc.) and confirm the replacement timing. Perform predictive maintenance by replacing parts before the inverter fails.



Inve	rter Life C	heck			06	6/06/2018	15:27 🚺	
Select St. St. 1 Axis 1								
	The measured life shown is an estimated lifespan. The actual life may vary depending on applications and the installation environmen If any abnormality is deteced, replacement is required.							
Warning	Name	Э	Life		Deta	ails		
\bigcirc	Main Circuit Ca (standard mode IP55 compatible	and	100 %	The last mea of main circu 85% or less i	it capacitor I			
\bigcirc	Control-Circuit (Capacitor	100 %	10% or less i	s a guideline	for replace	ment.	
\bigcirc	Inrush Current Limit Circuit (standard model and IP55 compatible model)		100 %	10% or less i	% or less is a guideline for replacement.			
\bigcirc	Cooling Fan			Life alarm is displayed when the fan speed dec lower than the setting.			d decreased	
\bigcirc	Interior Air Recirculation Fan (IP55 compatible model)			Life alarm is displayed when the fan speed decreased lower than 70% of the rated spee			speed ed speed.	
Cumulative Energization Time				The cumulati since the inv				
	Actual Operatio	on Time	50 h	The cumulati	ve operation	time is shov	vn.	
Menu	Alarm History (Inverter)	Machine Diagnosis	Inverter Life Check				Back	





GOT DRIVE INVERTER ALARM DISPLAY

Challenge We want to easily confirm the details of current alarms. What are the details of the inverter error codes ...

Display details of the inverter alarms on the GOT

// The error codes and details of alarms occurring in the inverter can be confirmed with the GOT. If a problem occurs, you can quickly identify the problem cause and reduce downtime.



Ala	Alarm History (Inverter) 07/10/2018 14:45 💽								
Sel	ect St.	St. 1	1 Axis 1						
	urrent ⁻ ault	E.OC1	E.OC1 Overcurrent Trip During Acceleration						
	Symbol	Na	me	Output Frequency	Output Current	Output Voltage	Power-on Time	Осси	rred At
Latest	E.OC1	Operation Panel Powe RS-485 Terminal Powe	Supply Short Circuit, Supply Short Circuit	123.45Hz	123.45A	1234.5V	123456h	1234/12/1	2 12:12:00
2nd	E.OC1	Overcurrent Trip Acceleration	During	123.45Hz	123.45A	1234.5V	123456h	1234/12/1	2 12:12:00
3rd	E.OC1	Overcurrent Trip Acceleration	During	123.45Hz	123.45A	1234.5V	123456h	1234/12/1	2 12:12:00
4th	E.OC1	Overcurrent Trip Acceleration	During	123.45Hz	123.45A	1234.5V	123456h	1234/12/1	2 12:12:00
5th	E.OC1	Overcurrent Trip Acceleration	During	123.45Hz	123.45A	1234.5V	123456h	1234/12/1	2 12:12:00
6th	E.OC1	Overcurrent Trip Acceleration	During	123.45Hz	123.45A	1234.5V	123456h	1234/12/1	2 12:12:00
7th	E.OC1	Overcurrent Trip Acceleration	During	123.45Hz	123.45A	1234.5V	123456h	1234/12/1	2 12:12:00
8th	E.OC1	Overcurrent Trip Acceleration	During	123.45Hz	123.45A	1234.5V	123456h	1234/12/1	2 12:12:00
Inverter Alarm *Reset/Clear can be performed Inverter Alarm with a 3-second long press.									
Mer	iu A		chine Inverter gnosis Diagno						Back





GOT DRIVE INVERTER DOCUMENT DISPLAY

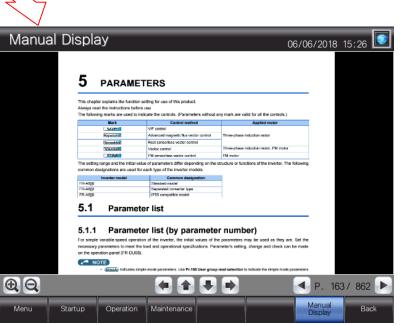
Challenge We want to see the manuals or own startup documents on the GOT2000.

Display the inverter manual on the GOT

// Manuals can be displayed on the GOT. When an alarm occurs, corrective actions can be taken while checking the recovery methods in the troubleshooting manual. Therefore, the system can be restored quickly without relying on operator experience.

- // Alarm details can be checked.
- // Parameter details can be checked.
- // Paperless manuals.
- // User created procedures manual can also be displayed as well as manufacturer manuals.

	urrent Fault		Overcurrent Acceleratior		ing				
	Symbol	Nam	9	Output Frequency	Output Current	Output Voltage	Power-on Time	Occurr	
.atest	E.OC1	Operation Panel Power S RS-485 Terminal Power S	upply Short Circuit, upply Short Circuit					1234/12/12	
2nd	E.OC1	Overcurrent Trip Du Acceleration	uring	123.45Hz	123.45A	1234.5V	123456h	1234/12/12	12
3rd	E.OC1	Overcurrent Trip Du Acceleration	uring	123.45Hz	123.45A	1234.5V	123456h	1234/12/12	12:
4th	E.OC1	Overcurrent Trip Du Acceleration	iring	123.45Hz	123.45A	1234.5V	123456h	1234/12/12	12:1
5th	E.OC1	Overcurrent Trip Du Acceleration	uring	123.45Hz	123.45A	1234.5V	123456h	1234/12/12	12:1
6th	E.OC1	Overcurrent Trip Du Acceleration	iring	123.45Hz	123.45A	1234.5V	123456h	1234/12/12	12:12:00
7th	E.OC1	Overcurrent Trip Du Acceleration	uring	123.45Hz	123.45A	1234.5V	123456h	1234/12/12	12:12:00
8th	E.OC1	Overcurrent Trip Du Acceleration	uring	123.45Hz	123.45A	1234.5V	123456h	1234/12/12	12:12:00









GOT DRIVE INVERTER FA TRANSPARENT

Challenge We want to perform debugging smoothly without opening and closing the cabinets.

Debugging via GOT without opening the cabinet

// Without opening the cabinet and by only connecting a personal computer to the front USB interface on the GOT, you can use the GOT as a transparent gateway to enable parameter monitoring and setting, startup, and adjustment.





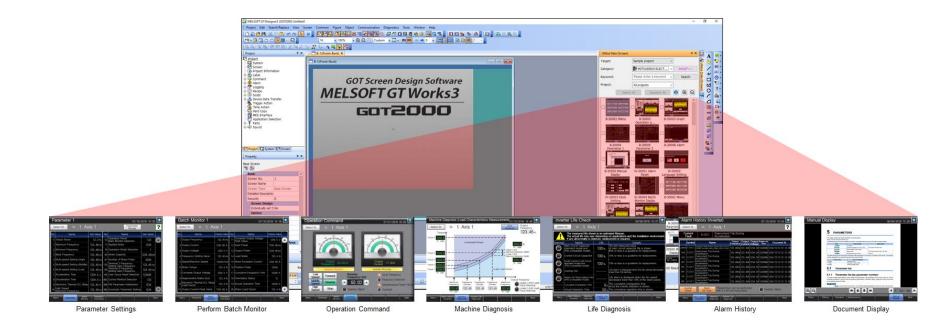


MELSOFT GT WORKS3 SAMPLE SCREENS

Challenge We want to create screens easily and not from scratch.

Support screen creation with sample screens

// GOT2000 has sample screens that can be used to set the inverter parameters and perform machine diagnosis (load characteristics measurement). Sample screens can be used by choosing the project or by choosing individual screens. The sample screens are included in GT Works3.







FR CONFIGURATOR MOBILE

Challenge We want to check alarms and set / monitor the inverter parameters from any location.

The new mobile app enables operation of inverters using smart phones or tablets

// Mitsubishi Electric introduces a new app for tablets and smartphones that provides convenient commissioning, maintenance, troubleshooting, parameterization and monitoring support for our FR-E800, FR-F800E and FR-A800E inverters.











GOT Easy Drive Control (Servo) Interactive Solutions



Designed to suit your application and improve maintenance



10T2000





GOT DRIVE SERVO

Challenges that cannot be resolved with just the servo can now be resolved with GOT2000 and servo interactive functions. Advanced drive control connectivity provides additional value to your system.

The GOT2000 provides advanced functionality and improves connectivity with Mitsubishi Electric servo systems. It provides some functions of MR Configurator2. The GOT Drive enhanced functionality is designed to eliminate need for additional hardware, software and suits customer's applications to realize central monitoring, speed up system startup, improve predictive maintenance and troubleshooting.

// Mitsubishi Electric Website landing page

// GOT2000 Drive Control (Servo) Interactive Solutions catalog

GOT Easy Drive Control (Servo) Interactive Solutions						
Drive recorder function	System launcher (servo network) function	R motion monitor function / Q motion monitor function				
Servo amplifier graph function	Power monitor	Motion SFC monitor function				
Machine diagnosis function	Alarm display function	Motion program editor function				
Servo amplifier life diagnosis function	Servo amplifier monitor function	GOT Drive Plus (paid template screens)				
One-touch tuning function / Tuning function	Intelligent module monitor function					













GOT DRIVE ROBOT

Challenges that cannot be resolved with just the robot can now be resolved with GOT2000 and robot interactive functions. Advanced drive control connectivity provides additional value to your system.

The GOT2000 provides advanced functionality and improves connectivity with Mitsubishi Electric robot systems. It provides some functions of RT Toolbox3. The GOT Drive enhanced functionality is designed to eliminate need for additional hardware, software and suits customer's applications to realize central monitoring, speed up system startup, improve predictive maintenance and troubleshooting.

// Mitsubishi Electric Website landing page

GOT Easy Drive Control (Robot) Interactive Solutions						
Interactive functions to support startup and maintenance	Backup / restore	Robot status monitoring function				
Logging & Graphs list	Recipe function	FA transparent				





UPCOMING WEKNOW WEBINARS

WeKnow Webinar - Servo dimensionering eenvoudig gemaakt

Software voor de dimensionering van servosystemen kan u begeleiden bij de selectie van AC servoproducten om de ontwerptijd te verkorten. De Motorizer software van Mitsubishi Electric leidt u door de stappen om het belastingsmechanisme en het ingangspatroon te definiëren, motor- en aandrijvingsfilters toe te passen en de combinatie te selecteren die het best voldoet aan de vereisten van uw toepassing.

Ontdek samen met ons hoe snel u aanpassingen kunt doorvoeren, resultaten kunt vergelijken en verschillende oplossingsopties kunt overwegen terwijl wij u door het proces leiden.

Dinsdag 9 maart van 11:00 tot 12:00 Gepresenteerd door Edwin van Baar en Micha Daman

WeKnow Webinar - Al gehoord van Time Sensitive Networking, maar u weet nog niet precies wat het is? Al gehoord van Time Sensitive Networking, maar u weet nog niet precies wat het is? Schrijf u in voor dit webinar en kom alles te weten over TSN. Ontdek ook hoe Mitsubishi Electric TSN aan het werk zet met hun uitgebreide CC-Link IE TSN oplossing.

Dinsdag 23 maart van 11:00 tot 12:00 Gepresenteerd door John Browett (CLPA) en Micha Heitlager



